

RELEASED
2010-09-23
MD

A	NEW ISSUE		JPH	10.07.20
REV.	DESCRIPTION		BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED	<i>[Signature]</i>	DRAWING NO.		REV. A
MFG. APPR.	<i>[Signature]</i>	D4110		SHEET 1 OF 3
APPROVED	<i>[Signature]</i>	TITLE		SCALE
DE APPR.	<i>[Signature]</i>	DOUBLER		NTS
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C

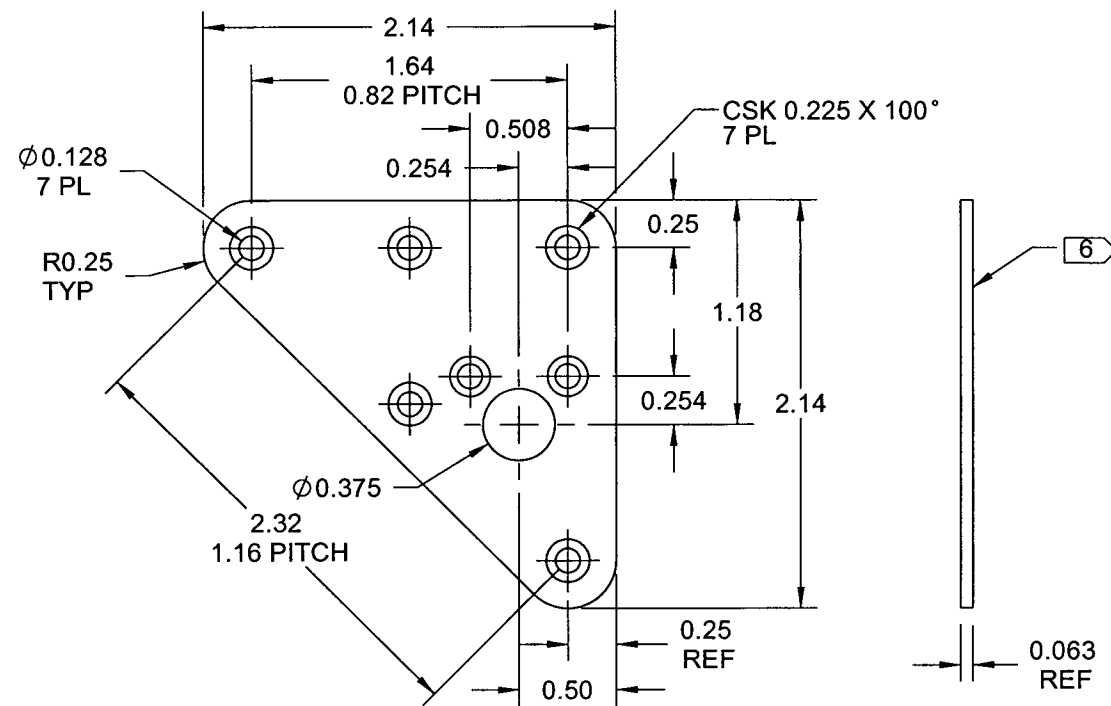
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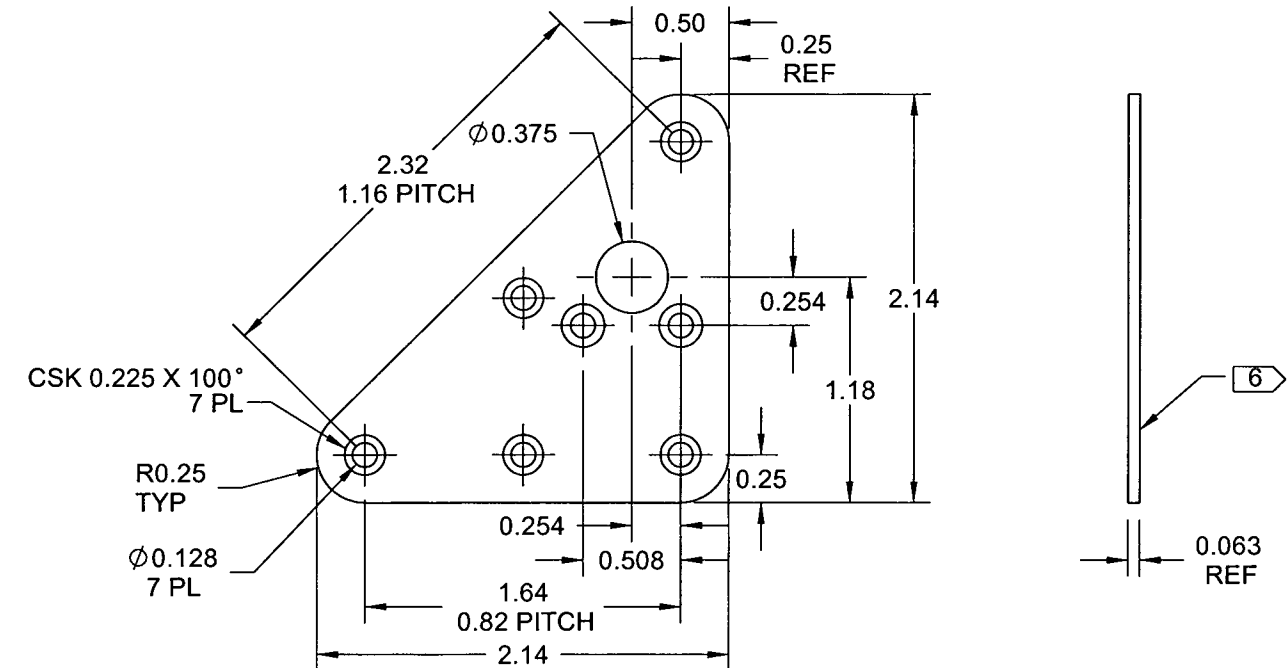
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D4110-1 DOUBLER, LH DOOR

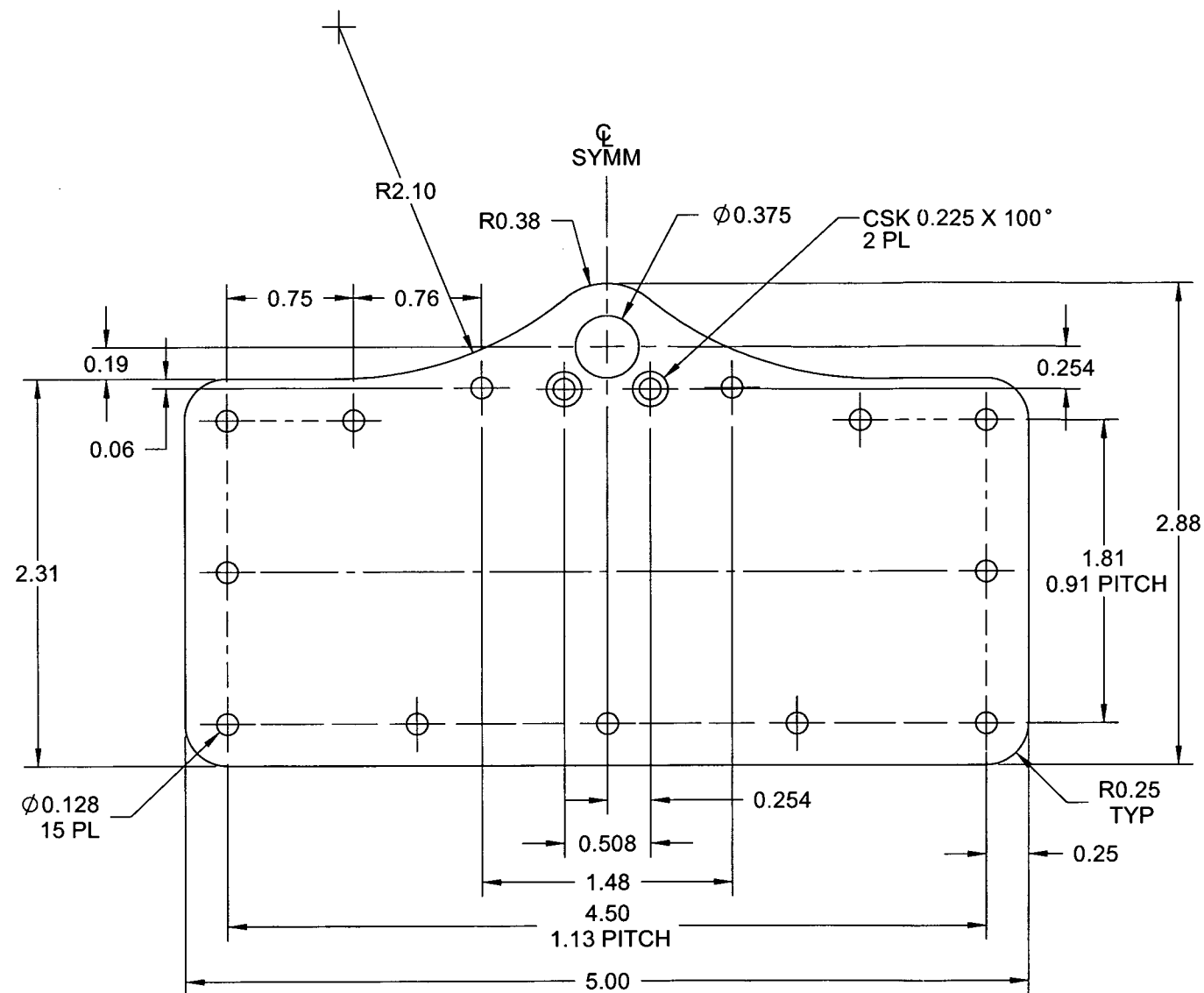


D4110-2 DOUBLER, RH DOOR

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- NOTES:
- 1) MATERIAL -1 & -2: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA OR M303S16GA
 - 2) FINISH: NONE.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENT P/N D4110-X & B/N PER QSI 044 6.1
 - 7) WEIGHT -1 & -2: 0.05 lbs

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CHECKED	<i>[Signature]</i>	DRAWING NO. D4110	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>	TITLE DOUBLER	SCALE NTS
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DATE	10.07.20		







D4110-3 DOUBLER, SILL

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA OR M303S16GA
- 2) FINISH: NONE.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENT P/N D4110-3 & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.21 lbs

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MFG. APPR.		D4110	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
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